

## Technical Product Data

### THERMAL INSULATION AND AIR BARRIER ICC-ES ESR-3493

Specification Sections: 07 21 19 Foamed-in-Place Insulation,  
07 27 00 Spray Polyurethane Foam Air Barriers

#### PRODUCT DESCRIPTION

Icynene ProSeal Eco™ (MD-R-210) is a 100% water blown, closed cell spray applied polyurethane foam insulation and air barrier material suitable for buildings in accordance with the IRC and the IBC including Type I, II, III, IV and V construction. It delivers high R-value and Class II water vapor permeance required in certain climate zones. The product is for use as a thermal insulation and air barrier in:

- exterior walls as continuous insulation
- wall cavities
- floor assemblies
- ceiling assemblies
- attics (vented and unvented)
- crawl spaces (vented and unvented)

#### PROPERTIES OF CURED FOAM

Characteristic	Test Method	Value
Core Density	ASTM D 1622	2.2 lb/ft <sup>3</sup>
Color		Cream
Aged Thermal Resistance at 1"	ASTM C 518	R-4.9
at 3½" (Calculated)		R-17
at 4"		R-19
Air Permeance	ASTM E 2178	0.00049 L/s.m <sup>2</sup> at 1.4"
Water Vapor Permeance	ASTM E 96	0.87 perm at 2.4"
Dimensional Stability at 7 days (% Volume)	ASTM D 2126	3.2% at 158°F and 97% RH
Compressive Strength	ASTM D 1621	26 lb/in <sup>2</sup>
Tensile Strength	ASTM D 1623	31 lb/in <sup>2</sup>
Water Absorption (% Volume)	ASTM D 2842	0.69%
Fungus Testing	ASTM C 1338	No Growth

#### BURN CHARACTERISTICS

Surface Burning at 4"	ASTM E 84	Class 1
Flame Spread Index		20
Smoke Development		350

Commercial Fire Resistance	NFPA 285	Assembly Passed*
Commercial Fire Resistance	ASTM E 119	1,2 & 3 Hour Ratings*
DC 315 Thermal Barrier	NFPA 286	> 15 minutes
Wall & Ceiling Application Maximum Thickness	NFPA 286	Walls- 8" Ceiling- 14"
Limited Access Attic & Crawl Space Maximum Thickness (Coated)	ACC377 Appendix X	Walls - 8" Roof/Floors - 14" (DC 315 at 6 wet mils)

\* consult Icynene Engineering Department for details

- Icynene ProSeal Eco™ must be covered with ½" gypsum board, or other approved thermal barrier, or a DC-315 intumescent paint coating in accordance with Icynene's Installation Instructions and Best Practices Guide and coating manufacturer's instructions .
- Icynene ProSeal Eco™ is subject to all applicable National/ State and County building codes regarding fire prevention. Requirements for Thermal Barrier and Ignition Barrier coverings must be met as per the applicable building code as required by the authority having jurisdiction.

#### AIR BARRIER/ MECHANICAL VENTILATION

- Icynene ProSeal Eco™ fills any shaped cavity, and adheres to most construction materials, creating assemblies with very low air permeance.
- Additional interior or exterior air infiltration protection is subject to applicable codes.
- All buildings insulated and air sealed with Icynene ProSeal Eco™ must be designed to include adequate mechanical ventilation/ outdoor air supply for optimum IAQ (Indoor Air Quality).
- For mechanical ventilation see ASHRAE Standard 62 – Ventilation for Acceptable Indoor Air Quality or any other acceptable good engineering practice.

#### WATER VAPOR PERMEANCE & ABSORPTION

- Icynene ProSeal Eco™ is a Class II vapor retarder, at 2.4" thickness, which reduces the amount of moisture that can diffuse through the insulation.
- Icynene ProSeal Eco™ meets FEMA criteria for resisting water absorption.
- It is resistant to moisture allowing it to be used below the base flooding elevation in flood prone areas.

## ENVIRONMENTAL AND HEALTH

- Icynene ProSeal Eco™ is California Department of Public Health EHLB v1.1-2010 Emissions Specification Section 01350 compliant for offices and classrooms.

## INSTALLATION

- Icynene ProSeal Eco™ is installed by a network of Licensed Dealers, trained in its installation.
- Maximum thickness per pass is 2 inches. Wait until first layer cools before applying a second layer/lift over the initial layer/lift.
- This product should not be installed within (3") of heat emitting devices, (or as specified by Code) where the temperature is in excess of 180°F, in accordance with applicable codes.
- It can be installed in hot, humid or freezing conditions. Minimum substrate temperature for application is 5°F (-15°C).
- Surface preparation is generally not necessary.
- Within seconds, the foaming process is complete.

## OSHA CONFINED SPACE INFORMATION

- An ASTM E-918 test of Icynene ProSeal Eco™ for flammability at 140°F concluded that it is not flammable. Consult Safety Data Sheets for details.

## HANDLING AND SAFETY

For information on Health and Safety, refer to the Spray Polyurethane Foam Alliance Health and Safety guidance documents at [www.spraypolyurethane.com](http://www.spraypolyurethane.com).

## AVAILABILITY

Contact Icynene Inc. at 800-758-7325 or visit our website at [www.Icynene.com](http://www.Icynene.com).

## WARRANTY

WHEN INSTALLED PROPERLY IN ACCORDANCE WITH INSTRUCTIONS, THE COMPANY WARRANTS THAT THE PROPERTIES OF THE PRODUCT MEET PRODUCT SPECIFICATIONS AS OUTLINED IN THIS TECHNICAL DATA SHEET. SAVE AND EXCEPT ANY EXCLUSIONS REFERENCED IN THE WARRANTY.

## TECHNICAL

Icynene Licensed Dealers and Icynene Inc. provide support on both technical and regulatory issues. Architectural specifications in CSI 3-Part format and design details are available at our website at [www.Icynene.com](http://www.Icynene.com).

## REGULATORY

- ESR-3493 has been issued by the ICC-ES for Icynene ProSeal Eco™.
- Icynene ProSeal Eco™ has been tested as per the requirements of the International Code Council Evaluation Service's AC308 Acceptance Criteria (November 2012).
- For regulatory issues concerning Icynene ProSeal Eco™ contact Icynene at 800-758-7325.

## RELATED REFERENCES

All physical properties were determined through testing by accredited third party agencies. Icynene Inc. reserves the right to change specifications in its effort of continuous improvement. Please confirm that technical data literature is current.

## PACKAGING AND STORAGE

- Packaging - 55 US gallon, closed top steel drums
- Component 'A' – 550 lb. per drum. Base Seal® MDI
- Component 'B' – 500 lb. per drum. Icynene ProSeal Eco™ – Resin
- Icynene ProSeal Eco™ (Component A and Component B) ideally should be stored between 60°F (15°C) and 85°F (30°C).
- Component A should be protected from freezing.
- Shelf life is 6 months.



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# Health & Safety Certified Sprayer

Icynene spray foam insulation products have an excellent health and safety record spanning more than 425,000 projects over more than 25 years. Nonetheless, safe handling practices during and immediately following installation are required to eliminate the possibility of health effects from exposure to isocyanates. Asthma, other lung problems, and irritation of the nose and throat can result from inhalation of isocyanates. Direct contact with the skin and eyes can result in irritation. Different individuals will react differently to the same exposures; some will be more sensitive than others. Severe asthma attacks have been reported in some sensitized workers exposed repeatedly to isocyanates while not wearing proper protective equipment. Some reports indicate a reaction and sensitization can occur following a single, sustained occupational exposure to isocyanates without proper protective equipment above the OSHA permissible exposure limit. But sensitization might not occur immediately in some individuals. Consistent use of personal proper protective equipment to prevent exposure during spraying and within the 24 hour-period after spraying is completed is critical to eliminating the health hazard. Once sensitization has occurred, a worker might not be able work safely with spray foam insulation again.

Sprayers, sprayer helpers, and anyone else present during spraying or within 24 hours after spraying is complete: You must wear proper Personal Protective Equipment (PPE) at all times during spray, including full-body-coverage, chemical-protective clothing and a NIOSH-certified respirator with fresh air supply. While spraying and for 24 hours after spraying is completed, no one must be allowed within 50 feet of the sprayed foam without wearing this type of PPE at all times. Adequate active, negative pressure ventilation (exhaust fans) of the job site must be in place during spray and for 24 hours after spray is complete.

**EXCEPTION:** For installations of low VOC products **Icynene Classic Ultra, Icynene ProSeal and Icynene ProSeal LE in the United States ONLY, re-entry is permitted after 1 hour\*\* and re-occupancy of the job site is permitted after 2 hours\*\* provided that ventilation rates are followed as recommended on this page.**

Independent studies and third party toxicologist verification indicates that when the prescribed ventilation rates and periods are followed, Icynene spray foam insulation is safely cured.



## RE-ENTRY AND RE-OCCUPANCY PERIODS

Times based upon ventilating during and after a spray application.

Ventilation Rate (Air Changes per Hour)	Re-entry period for sprayers, helpers, informed trade workers and contractors	Re-occupancy period for all others
At 0.3 ACH	24 hours	24 hours
At 1.0 ACH	12 hours*	24 hours
At 10.0 ACH	4 hours*	24 hours
At 10.0 ACH For Icynene Classic Ultra	1 hour**	2 hours**
At 40.0 ACH	1 hour**	2 hours**

\* Twelve (12) and four (4) hour re-entry for trades applies to all Icynene products sold in the United States.

\*\* One (1) hour re-entry and two (2) hour re-occupancy applies only to low VOC products:

- Icynene Classic Ultra at 10 ACH
- Icynene ProSeal / Icynene ProSeal LE at 40 ACH

# Health & Safety Homeowners

COMMITTED TO THE RESPONSIBLE USE OF SPRAY  
FOAM CHEMISTRY FOR OVER 25 YEARS.

Icynene spray foam insulation products have an excellent health and safety record spanning more than 425,000 projects over more than 25 years. Nonetheless, safe handling practices during and immediately following installation are required to eliminate the possibility of health effects from exposure to isocyanates. Asthma, other lung problems, and irritation of the nose and throat can result from inhalation of isocyanates. Direct contact with the skin and eyes can result in irritation. Different individuals will react differently to the same exposures; some will be more sensitive than others.

Everyone (other than Icynene-certified spray technicians) must vacate the job site, remaining completely out of the building or at least 50 feet away, while the spray is applied and for at least 24 hours after spraying is completed to allow active ventilation of the job site and to ensure the foam chemicals are completely cured. No exceptions.

**For installations of low VOC products Icynene ProSeal and Icynene ProSeal LE in the United States only, re-occupancy of the job site is permitted after 2 hours provided that the rate of air exchange during spraying and for 2 hours thereafter equals or exceeds 40 Air Changes per Hour (ACH). For applications of low VOC Icynene Classic Ultra in the United States only, re-occupancy is permitted after 2 hours provided rate of air exchange during and for 2 hours thereafter equals or exceeds 10 Air Changes per Hour.**

Independent studies and third party toxicologist verification indicates that when the prescribed ventilation rates and periods are followed, Icynene spray foam insulation is safely cured.



## CLIENT ACKNOWLEDGEMENT

NAME:

BUILDING ADDRESS:

CITY:

STATE / PROVINCE:

ZIP / POSTAL CODE:

- I have read and understand the information on this document. I understand that I must vacate the premises during spraying and for at least 24 hours after spraying has been completed.

SIGNATURE:

DATE:

Email completed form to [hsagreements@icynene.com](mailto:hsagreements@icynene.com) or fax 1-888-340-2552.