Icynene Classic™ Technical Product Data

THERMAL INSULATION AND AIR BARRIER
ESR-1826

Specification Sections: 07 21 19 Foamed-in-Place Insulation, 07 27 00 Spray Polyurethane Foam Air Barriers

PRODUCT DESCRIPTION

Icynene Classic™ is a spray-in-place low density, open celled, flexible, nominal 0.5 lbs/ft³ density, 100% water-blown polyurethane foam insulation manufactured by Icynene Inc. It is a low VOC product allowing for 4 hour job site re-entry and 24 hour job site re-occupancy at applicable ventilation rates.

Icynene Classic™ has a yield of 17,500 board feet (annual average). It is suitable for buildings in accordance with the IRC and the IBC including Type I, II, III, IV and V construction. The product is for use as a thermal insulation and air barrier in:

- wall cavities
- floor assemblies
- ceiling assemblies
- roof assemblies (interior)
- attics (vented and unvented)
- crawl spaces (vented and unvented)

PROPERTIES OF CURED FOAM

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Test Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Core Density</td>
<td>ASTM D 1622</td>
<td>0.5 lb/ft³</td>
</tr>
<tr>
<td>Color</td>
<td></td>
<td>Cream</td>
</tr>
<tr>
<td>Aged Thermal Resistance: at 1&quot;</td>
<td></td>
<td>R-3.7</td>
</tr>
<tr>
<td>Air Permeance at 3&quot;</td>
<td>ASTM E 2178</td>
<td>0.014 L/s.m²</td>
</tr>
<tr>
<td>Water Vapor Permeance at 5 ½&quot;</td>
<td>ASTM E 96</td>
<td>11 perm</td>
</tr>
<tr>
<td>Water Absorption</td>
<td>ASTM D 2842</td>
<td>5%</td>
</tr>
<tr>
<td>Dimensional Stability at 28 days (Volume Change)</td>
<td>ASTM D 2126</td>
<td>0.0% at 158°F and 95% RH</td>
</tr>
</tbody>
</table>

BURN CHARACTERISTICS

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Test Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface Burning at 5&quot;</td>
<td>ASTM E 84</td>
<td>Class 1</td>
</tr>
<tr>
<td>Flame Spread Index</td>
<td></td>
<td>20</td>
</tr>
<tr>
<td>Smoke Development</td>
<td></td>
<td>340</td>
</tr>
<tr>
<td>Commercial Fire Resistance</td>
<td>NFPA 285</td>
<td>Assembly Passed*</td>
</tr>
</tbody>
</table>

Commercial Fire Resistance

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Test Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>DC315, No-Burn Plus ThB Thermal Barrier</td>
<td>NFPA 286</td>
<td>&gt; 15 minutes</td>
</tr>
<tr>
<td>Wall &amp; Ceiling Application Maximum Thickness</td>
<td>NFPA 286</td>
<td>Walls - 7.5&quot; Ceiling - 11.5&quot;</td>
</tr>
<tr>
<td>Limited Access Attic Walls &amp; Roof Coated Thickness</td>
<td>ACC377 Appendix X</td>
<td>Walls – 5.5&quot; Roof - 14&quot;</td>
</tr>
<tr>
<td>Limited Access Crawl Space Walls &amp; Floors Uncoated Thickness</td>
<td>ACC377 Appendix X</td>
<td>Walls – 3.5&quot; Floors - 14&quot;</td>
</tr>
<tr>
<td>Attic Floor Uncoated Thickness</td>
<td>ASTM E 970</td>
<td>11.5&quot;</td>
</tr>
</tbody>
</table>

*consult Icynene Engineering Department for details.

- Icynene Classic™ must be covered with ½" of gypsum board or approved thermal barrier.
- Icynene Classic™ is subject to all applicable National/State and County building codes regarding fire prevention. Requirements for Thermal Barrier and Ignition Barrier coverings must be met as per the applicable building code as required by the authority having jurisdiction.

ACOUSTICAL PROPERTIES

Performance in a 38 x 89 mm (2 x 4") wood stud wall:

- STC Sound Transmission Class - 37
- Hertz Frequency: 125 250 500 1000 2000 4000
- ASTM E90: 19 30 31 42 38 46
- NRC Noise Reduction Coeff. - .70
- Hertz Frequency: 125 250 500 1000 2000 4000
- ASTM C423: .11 .43 .89 .72 .71 .67

AIR BARRIER/ MECHANICAL VENTILATION

- Icynene Classic™ fills any shaped cavity, and adheres to most construction materials, creating assemblies with very low air permeance.
- Additional interior or exterior air infiltration protection is subject to applicable codes.
- All buildings insulated and air sealed with Icynene Classic™ must be designed to include adequate mechanical ventilation/outdoor air supply for optimum IAQ (Indoor Air Quality).
- For mechanical ventilation see ASHRAE Standard 62 – Ventilation for Acceptable Indoor Air Quality or any other acceptable good engineering practice.

The Evolution of Insulation
WATER ABSORPTION PROPERTIES

- Water can be forced into the foam under pressure because it is open celled.
- Water will drain by gravity, given favorable drying potential, and upon drying all chemical and physical properties are fully restored.

ELECTRICAL WIRING

- Icynene Classic™ has been evaluated with energized 14/3 and 12/2 residential wiring (max. 122°F/50°C).
- It is chemically compatible with typical electrical wiring coverings.
- For any insulation of older knob and tube wiring, please reference local electrical code.

CORROSION

Icynene Classic™ did not cause corrosion when evaluated in contact with steel and copper at 120°F (48°C) and 95% relative humidity conditions.

PLASTIC PIPING

- ICYNENE Classic™ is compatible in direct contact with the following piping systems, as per Paschal Engineering Study:
  - CPVC
  - ABS
  - PVC
  - PP-R

ENVIRONMENTAL AND HEALTH

- Icynene Classic™ is 100% water-blown and therefore has zero ozone-depletion potential.
- The reaction used to create Icynene Classic™ generates carbon dioxide to expand the foam. Icynene Classic™ has the lowest Global Warming Potential (GWP of 1) value for foam insulation products.
- Icynene Classic™ is PBDE-free.

INSTALLATION

- Icynene Classic™ is installed by a network of Licensed Dealers, trained in its installation.
- Not intended for exterior use. Not to be installed within 3” (76 mm) of heat emitting devices or where the temperature is in excess of 180°F (maximum service temperature), as per ASTM C411 and in accordance with applicable codes.
- Installation is generally independent of environmental conditions.
- Icynene Classic has excellent adhesion to a wide variety of substrates including common construction materials.
- It can be installed in hot, humid or freezing conditions. Minimum substrate temperature for application is 14°F (-10°C).
- Surface preparation is generally not necessary.
- Within seconds, the foaming process is complete.

OSHA CONFINED SPACE INFORMATION

- An ASTM E-918 test of Icynene Classic™ for flammability at 140°F concluded that it is not flammable. Consult Safety Data Sheets for details.

HANDLING AND SAFETY


AVAILABILITY

Contact Icynene Inc. at 800-758-7325 or visit our website at www.icynene.com.

WARRANTY

WHEN INSTALLED PROPERLY IN ACCORDANCE WITH INSTRUCTIONS, THE COMPANY WARRANTS THAT THE PROPERTIES OF THE PRODUCT MEET PRODUCT SPECIFICATIONS AS OUTLINED IN THIS TECHNICAL DATA SHEET. SAVE AND EXCEPT ANY EXCLUSIONS REFERENCED IN THE WARRANTY.

TECHNICAL

Icynene Licensed Dealers and Icynene Inc. provide support on both technical and regulatory issues. Architectural specifications in CSI 3-Part format and design details are available at our website at www.icynene.com.

REGULATORY

- ESR-1826 has been issued by the ICC-ES for Icynene Classic™ and all Icynene low density products. ICC-ES Evaluations are the most widely accepted by building code officials.
- Icynene Classic™ has been tested as per the requirements of the International Code Council Evaluation Service’s AC377 Acceptance Criteria (April 2016).
- For regulatory issues concerning Icynene Classic™ contact Icynene at 800-758-7325.

RELATED REFERENCES

All physical properties were determined through testing by accredited third party agencies. Icynene Inc. reserves the right to change specifications in its effort of continuous improvement. Please confirm that technical data literature is current.

PACKAGING AND STORAGE

- Packaging - 55 US gallon, steel drums
- Component ‘A’ – 520 lb. per drum. Base Seal® MDI
- Component ‘B’ – 480 lb. per drum. Icynene Classic™ – Resin

- Icynene Classic™ (Component A and Component B) ideally should be stored between 60°F (15°C) and 85°F (30°C).
- Component A should be protected from freezing.
- Shelf life is 6 months.
Health & Safety 
Certified Sprayer

Icynene spray foam insulation products have an excellent health and safety record spanning more than 425,000 projects over more than 25 years. Nonetheless, safe handling practices during and immediately following installation are required to eliminate the possibility of health effects from exposure to isocyanates. Asthma, other lung problems, and irritation of the nose and throat can result from inhalation of isocyanates. Direct contact with the skin and eyes can result in irritation. Different individuals will react differently to the same exposures; some will be more sensitive than others. Severe asthma attacks have been reported in some sensitized workers exposed repeatedly to isocyanates while not wearing proper protective equipment. Some reports indicate a reaction and sensitization can occur following a single, sustained occupational exposure to isocyanates without proper protective equipment above the OSHA permissible exposure limit. But sensitization might not occur immediately in some individuals. Consistent use of personal proper protective equipment to prevent exposure during spraying and within the 24 hour-period after spraying is completed is critical to eliminating the health hazard. Once sensitization has occurred, a worker might not be able work safely with spray foam insulation again.

Sprayers, sprayer helpers, and anyone else present during spraying or within 24 hours after spraying is complete: You must wear proper Personal Protective Equipment (PPE) at all times during spraying, including full-body-coverage, chemical-protective clothing and a NIOSH-certified respirator with fresh air supply. While spraying and for 24 hours after spraying is completed, no one must be allowed within 50 feet of the sprayed foam without wearing this type of PPE at all times. Adequate active, negative pressure ventilation (exhaust fans) of the job site must be in place during spray and for 24 hours after spray is complete.

**EXCEPTION:** For installations of low VOC products Icynene Classic Ultra, Icynene ProSeal, Icynene ProSeal LE and Icynene ProSeal HFO in the United States ONLY, re-entry is permitted after 1 hour** and re-occupancy of the job site is permitted after 2 hours** provided that ventilation rates are followed as recommended on this page.

Independent studies and third party toxicologist verification indicates that when the prescribed ventilation rates and periods are followed, Icynene spray foam insulation is safely cured.

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**WARNING**

WEAR PROPER PERSONAL PROTECTIVE EQUIPMENT AT ALL TIMES ON PREMISES DURING SPRAYING AND WITHIN 24 HOURS AFTER SPRAY IS COMPLETE

**RE-ENTRY AND RE-OCCUPANCY PERIODS**

Times based upon ventilating during and after a spray application.

<table>
<thead>
<tr>
<th>Ventilation Rate (Air Changes per Hour)</th>
<th>Re-entry period for sprayers, helpers, informed trade workers and contractors</th>
<th>Re-occupancy period for all others</th>
</tr>
</thead>
<tbody>
<tr>
<td>At 0.3 ACH</td>
<td>24 hours</td>
<td>24 hours</td>
</tr>
<tr>
<td>At 1.0 ACH</td>
<td>12 hours*</td>
<td>24 hours</td>
</tr>
<tr>
<td>At 10.0 ACH</td>
<td>4 hours*</td>
<td>24 hours</td>
</tr>
<tr>
<td>At 10.0 ACH For Icynene Classic Ultra</td>
<td>1 hour**</td>
<td>2 hours**</td>
</tr>
<tr>
<td>At 18.0 ACH For Icynene ProSeal HFO</td>
<td>1 hour**</td>
<td>2 hours**</td>
</tr>
<tr>
<td>At 40.0 ACH</td>
<td>1 hour**</td>
<td>2 hours**</td>
</tr>
</tbody>
</table>

* Twelve (12) and four (4) hour re-entry for trades applies to all Icynene products sold in the United States.

** One (1) hour re-entry and two (2) hour re-occupancy applies only to low VOC products:
- Icynene Classic Ultra at 10 ACH
- Icynene ProSeal HFO at 18 ACH
- Icynene ProSeal / Icynene ProSeal LE at 40 ACH
COMMITTED TO THE RESPONSIBLE USE OF SPRAY FOAM CHEMISTRY FOR OVER 25 YEARS.

Icynene spray foam insulation products have an excellent health and safety record spanning more than 425,000 projects over more than 25 years. Nonetheless, safe handling practices during and immediately following installation are required to eliminate the possibility of health effects from exposure to isocyanates. Asthma, other lung problems, and irritation of the nose and throat can result from inhalation of isocyanates. Direct contact with the skin and eyes can result in irritation. Different individuals will react differently to the same exposures; some will be more sensitive than others.

Everyone (other than Icynene-certified spray technicians) must vacate the job site, remaining completely out of the building or at least 50 feet away, while the spray is applied and for at least 24 hours after spraying is completed to allow active ventilation of the job site and to ensure the foam chemicals are completely cured. No exceptions.

* For installations of low VOC products Icynene ProSeal and Icynene ProSeal LE in the United States only, re-occupancy of the job site is permitted after 2 hours provided that the rate of air exchange during spraying and for 2 hours thereafter equals or exceeds 40 Air Changes per Hour (ACH). For applications of low VOC Icynene ProSeal HFO in the United States only, re-occupancy is permitted after 2 hours provided rate of air exchange during and for 2 hours thereafter equals or exceeds 18 Air Changes per Hour. For applications of low VOC Icynene Classic Ultra in the United States only, re-occupancy is permitted after 2 hours provided rate of air exchange during and for 2 hours thereafter equals or exceeds 10 Air Changes per Hour.

Independent studies and third party toxicologist verification indicates that when the prescribed ventilation rates and periods are followed, Icynene spray foam insulation is safely cured.

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**WARNING**

STAY OUT OF PREMISES WHILE FOAM IS SPRAYED AND FOR 24 HOURS AFTER SPRAYING IS COMPLETE

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**CLIENT ACKNOWLEDGEMENT**

**NAME:**

**BUILDING ADDRESS:**

**CITY:**

**STATE / PROVINCE:**

**ZIP / POSTAL CODE:**

☐ I have read and understand the information on this document. I understand that I must vacate the premises during spraying and for at least 24 hours after spraying has been completed.

**SIGNATURE:**

**DATE:**

Email completed form to hsagreements@icynene.com or fax 1-888-340-2552.